

Garant

Indexable insert for turning VC.T 160402, for finish machining, Grade: HB7130-2

**Order data**

Order number	261370 HB7130-2
GTIN	4062406769253
Item class	21G

Technical description

Cutting depth a_p	0.2 - 1.5 mm
Corner radius	0.2 mm
Chip breaker	VS
Grade	HB7130-2
Tolerance	M
Feed f	0.1 - 0.3 mm/rev.
Cutting speed v_c main application	80 - 270 m/min
ISO code indexable insert	VCMT 160402
Main application	M
Number of changes/inserts	2

Cutting conditions	slightly interrupted
Finishing/roughing assignment	Finishing
Tool material	Carbide
Type of product	Indexable insert for turning